

DESCRIPTION

ELECTROLUMINESCENT DEVICE

5 Technical Field

This invention relates to an organic electroluminescent device (hereinafter abbreviated as "OELD" and sometimes referred to as "EL device") capable of converting electrical energy into light to emit light.

10

Background Art

OELDs have been drawing attention as promising display devices because of their capabilities of emitting light of high brightness at a low driving voltage. For the purpose of postponing the life (endurance) of OELDs, that is, suppressing increase in driving voltage and decrease in luminance with time, investigations have been conducted into various structures of hole injecting materials, hole transporting materials, luminescent materials, host materials, electron transporting materials, and electron injecting materials.

Among fluorescent devices using a single excited state for light emission so far developed for improving endurance are those containing an electron transporting

compound selected from a metal complex having a nitrogen-containing ligand, a nitrogen-containing heterocyclic compound, and a silicon-containing cyclic compound and, as a host material, an anthryl compound (see, e.g., JP-A-2001-284050). A mixture of a non-polar organic compound capable of transporting both electrons and holes and, as a host, an organic compound that is more polar than the transporting compound is proposed (see, e.g., European patent application publication No. 1221473).

Incorporation of a host into a luminescent device using a triplet excited state capable of high luminescence efficiency is also disclosed (see, e.g., JP-A-2002-313583, JP-A-2002-313584, JP-A-2002-313585, and JP-A-2002-319492). However, these devices still need improvements on efficiency, color purity, and endurance. Moreover, the triplet red light emitting devices using a mixed host proposed in JP-A-2002-313584 and JP-A-2002-313585 *supra* are unsuited to industrial production due to the complexities of the methods of production.

Disclosure of the Invention

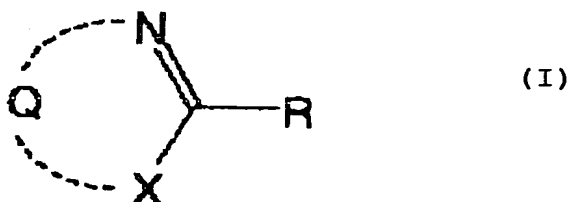
An object of the present invention is to provide an OLED satisfactory in luminescence characteristics and endurance and superior in suitability to production.

As a result of extensive investigations, the present inventors have found that the above object is accomplished by an OLED comprising a pair of electrodes and having provided between the electrodes a light emitting layer, a hole transport layer, and an electron transport layer. The light emitting layer contains at least two host materials and at least one red phosphorescent material. The hole transporting material has a small ionization potential (IP) than the two host materials.

The OLED of the invention embraces the following preferred embodiments:

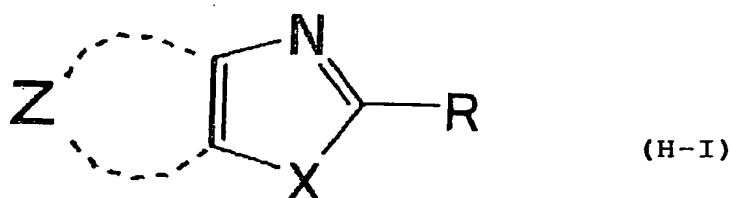
- 1) The at least one red phosphorescent material in the light emitting layer has a lowest triplet state energy level (T_1) of 167.6 kJ/mol (40 kcal/mol) to 230.5 kJ/mol (55 kcal/mol).
- 2) All the host materials in the light emitting layer are non-metal-complex compounds.
- 3) The lowest triplet state energy level of each of the at least two host materials of the light emitting layer in its film form is higher than that of the red phosphorescent material.
- 4) At least one of the host materials in the light emitting layer comprises a compound having a heterocyclic skeleton containing at least two hetero atoms.

5) The host material comprising a compound having a heterocyclic skeleton containing at least two hetero atoms is represented by formula (I):



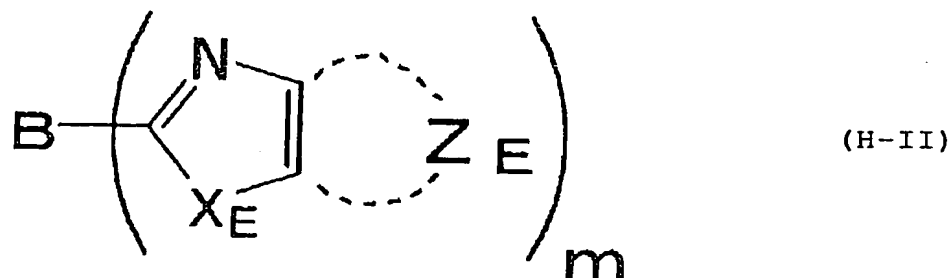
wherein R represents a hydrogen atom or a substituent; X represents -O-, -S-, =N- or =N-Ra; Ra represents a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a heterocyclic group; and Q represents an atomic group necessary to form a condensed heterocyclic ring together with N and X.

6) The host material comprising the compound having a heterocyclic skeleton containing at least two hetero atoms contains a compound represented by formula (H-I):



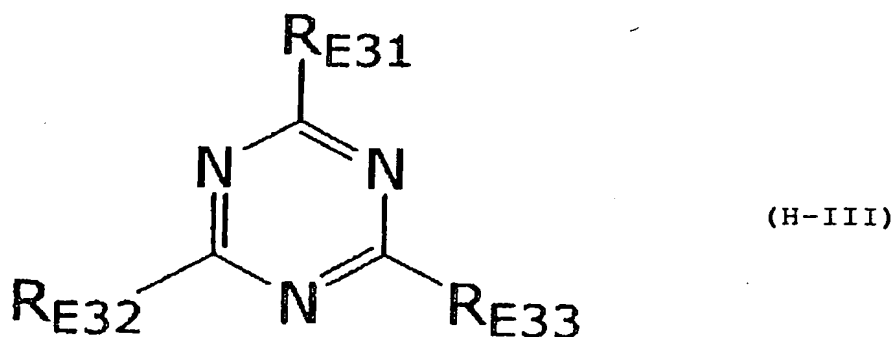
wherein R represents a hydrogen atom or a substituent; X represents -O-, -S-, =N- or =N-Ra; Ra represents a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a heterocyclic group; and Z represents an atomic group necessary to form an aromatic ring.

7) The host material comprising the compound having a heterocyclic skeleton containing at least two hetero atoms contains a compound represented by formula (H-II):



wherein X_E represents $-O-$, $-S-$, $=N-$ or $=N-Ra$; Ra represents a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a heterocyclic group; Z_E represents an atomic group necessary to form an aromatic ring; B represents a linking group; and m represents an integer of 2 or greater.

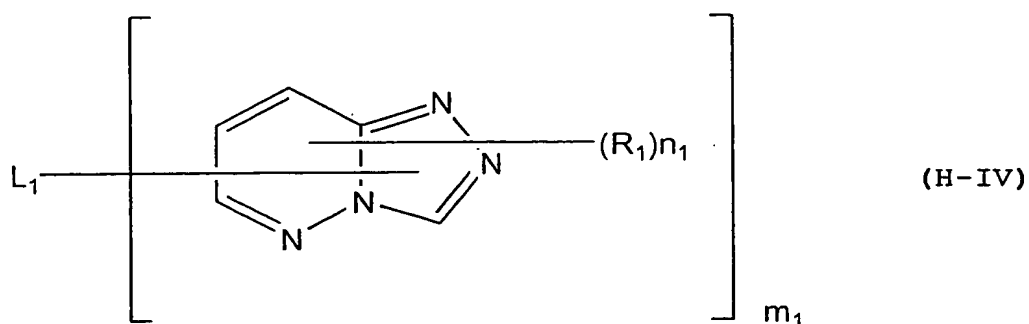
8) The host material comprising the compound having a heterocyclic skeleton containing at least two hetero atoms contains a compound represented by formula (H-III):



wherein R_{E31} , R_{E32} , and R_{E33} each represent a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a

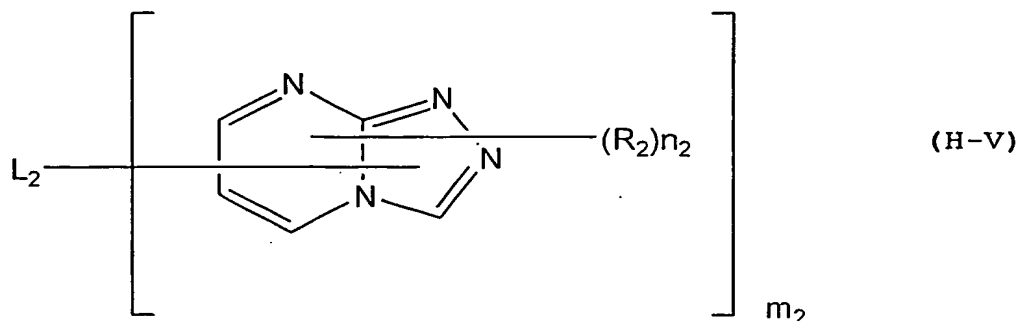
heterocyclic group.

9) The host material comprising the compound having a heterocyclic skeleton containing at least two hetero atoms contains a compound represented by formula (H-IV):



10 wherein R_1 represents a substituent; L_1 represents a linking group; n_1 represents 0 or an integer of 1 to 4; and m_1 represents an integer of 2 or greater.

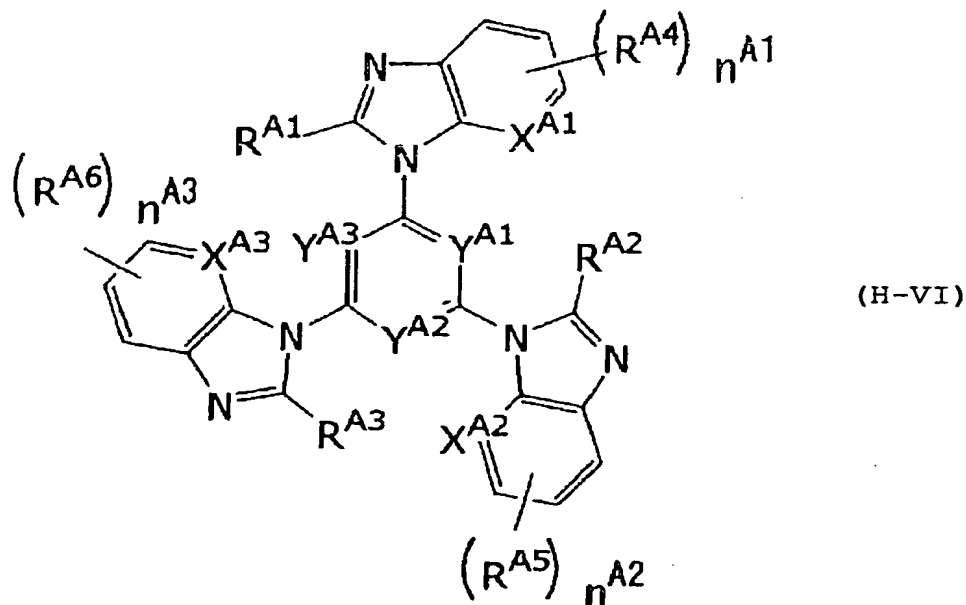
10) The host material comprising the compound having a heterocyclic skeleton containing at least two hetero atoms contains a compound represented by formula (H-V):



wherein R_2 represents a substituent; L_2 represents a linking group; n_2 represents 0 or an integer of 1 to 4; and m_2 represents an integer of 2 or greater.

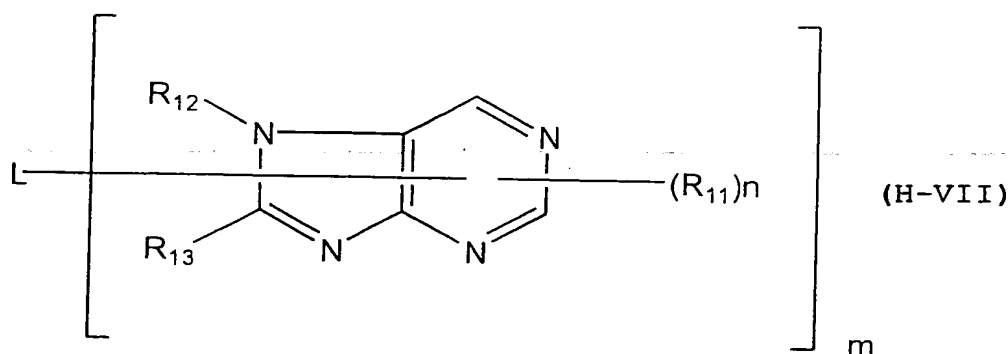
25 11) The host material comprising the compound having a

heterocyclic skeleton containing at least two hetero atoms contains a compound represented by formula (H-VI):



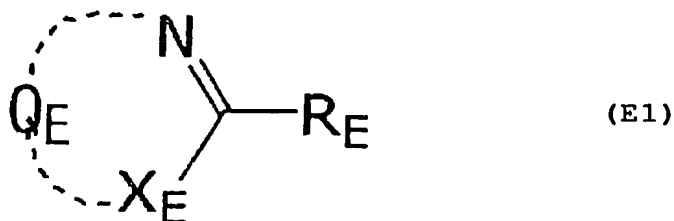
wherein R^{A1} , R^{A2} , and R^{A3} each represent a hydrogen atom or an aliphatic hydrocarbon group; R^{A4} , R^{A5} , and R^{A6} each represent a substituent; n^{A1} , n^{A2} , and n^{A3} each represent 0 or an integer of 1 to 3; X^{A1} , X^{A2} , and X^{A3} each represent a nitrogen atom or C- R^x ; R^x represents a hydrogen atom or a substituent; Y^{A1} , Y^{A2} , and Y^{A3} each represent a nitrogen atom or C- R^{yx} ; and R^{yx} represents a hydrogen atom or a substituent.

12) The host material comprising the compound having a heterocyclic skeleton containing at least two hetero atoms contains a compound represented by formula (H-VII):



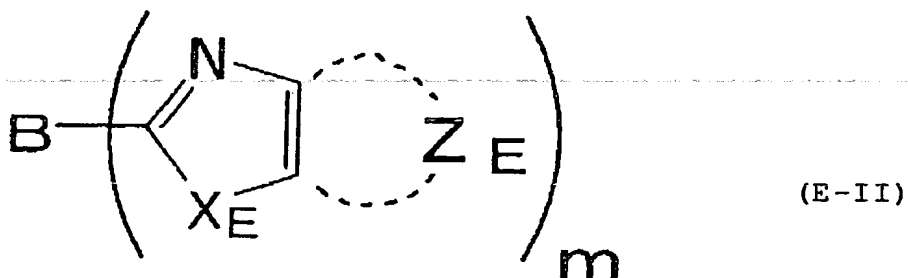
wherein R_{11} represents a substituent; R_{12} represents a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a heterocyclic group; R_{13} represents a hydrogen atom or a substituent; n represents an integer of 0 to 2; L represents a single bond or a linking group; and m represents an integer of 2 or greater.

13) The electron transport layer contains a compound represented by formula (E1):



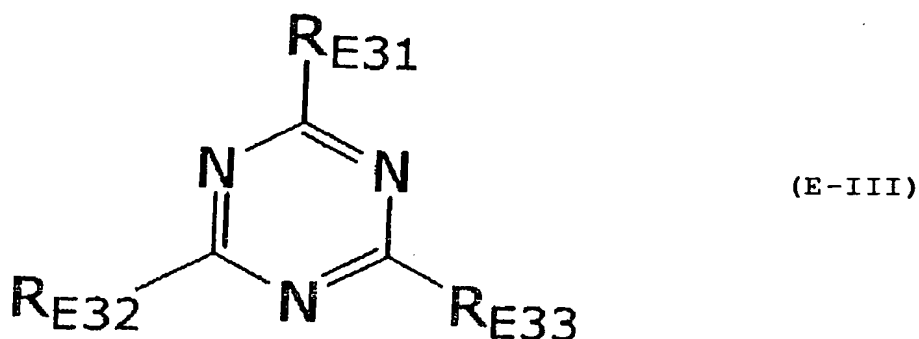
wherein R_E represents a hydrogen atom or a substituent; X_E represents $-O-$, $-S-$, $=N-$ or $=N-R_a$; R_a represents a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a heterocyclic group; and Q_E represents an atomic group necessary to form a heterocyclic ring together with N and X_E .

14) The electron transport layer contains a compound represented by formula (E-II):



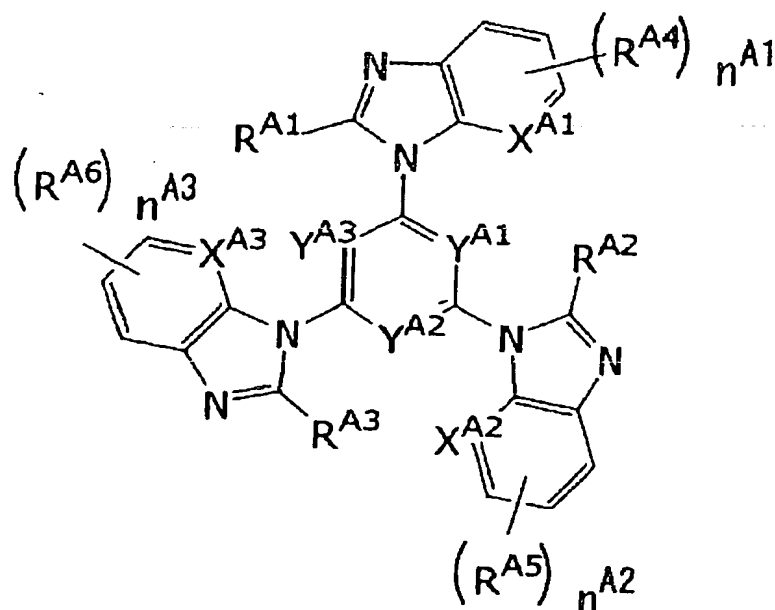
wherein X_E represents $-\text{O}-$, $-\text{S}-$, $=\text{N}-$ or $=\text{N}-\text{R}_a$; R_a represents a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a heterocyclic group; Z_E represents an atomic group necessary to form an aromatic ring; B represents a linking group; and m represents an integer of 2 or greater.

15) The electron transport layer contains a compound represented by formula (E-III):



wherein R_{E31} , R_{E32} , and R_{E33} each represent a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a heterocyclic group.

16) The electron transport layer contains a compound represented by formula (E-IV):

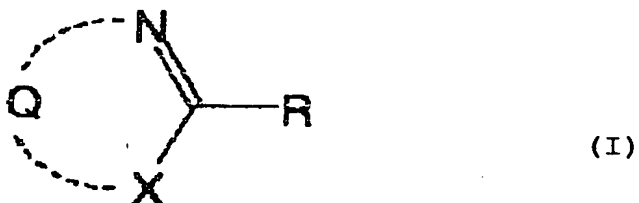


(E-IV)

10 wherein R^{A1} , R^{A2} , and R^{A3} each represent a hydrogen atom or an aliphatic hydrocarbon group; R^{A4} , R^{A5} , and R^{A6} each represent a substituent; n^{A1} , n^{A2} , and n^{A3} each represent an integer of 0 to 3; X^{A1} , X^{A2} , and X^{A3} each represent a nitrogen atom or C- R^X ; R^X represents a hydrogen atom or a
 15 substituent; Y^{A1} , Y^{A2} , and Y^{A3} each represent a nitrogen atom or C- R^{YX} ; and R^{YX} represents a hydrogen atom or a substituent.

17) An OLED comprising a pair of electrodes and a light emitting layer, a hole transport layer, and an electron
 20 transport layer provided between the pair of electrodes, the hole transport layer and the electron transport layer each adjoining the light emitting layer, the light emitting layer containing at least two host materials and at least one red phosphorescent material, and at least
 25 one of the host materials in the light emitting layer is

a compound represented by formula (I):



wherein R represents a hydrogen atom or a substituent; X represents -O-, -S-, =N- or =N-R_a; R_a represents a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a heterocyclic group; and Q represents an atomic
10 group necessary to form a condensed heterocyclic ring together with N and X.

Throughout the specification and claims, the symbol "=" in =N- means a double bond between X and Q, and the symbol "=" in =N-R_a means two single bonds; one between X
15 and Q, and the other between X and the carbon atom to which R and N are bonded.

The OELD of the invention is superior in luminescence characteristics, such as color purity and external quantum efficiency ϕ_{EL} , and endurance (life),
20 such as reduced changes in driving voltage and luminance with time.

Best Mode For Carrying Out the Invention

The present invention provides an OELD having a pair

of electrodes and a light emitting layer, a hole transport layer, and an electron transport layer provided in between the pair of electrodes, which is characterized in that the light emitting layer contains at least two host materials and at least one red phosphorescent material. A similar triplet red light emitting device is disclosed in JP-A-2002-305085, in which the light emitting layer contains as a host a mixture comprising a hole transporting material, an electron transporting material, and optionally a blocking material that form the adjacent hole transport layer, electron transport layer, and blocking layer, respectively. The disclosure teaches that the layer design reduces the energy barrier at the interface between the light emitting layer and the adjacent layer to help smooth carrier transfer thereby extending the device life. However, where a light emitting layer is designed to contain, as a host, a compound that is used as a hole transporting material, an electron transporting material or a blocking material in the adjacent layer, the range of the compounds that can be shared is limited in view of the capability of injecting and transporting holes or injecting and transporting electrons from the electrode. That is, it is difficult to select a compound that is sufficiently stable from the standpoint of endurance. For example,

JP-A-2002-305085 cited *supra* uses a mixed host containing BALq. A metal complex, such as BALq, generates low-stability radical cations on current application and has insufficient endurance.

5 The feature of the present invention resides in that at least two host materials are used in the light emitting layer and that the hole transporting material in the hole transport layer has a smaller ionization potential (IP) than any of the host materials to make an
10 energy difference at the interface between the layers. The hole injection properties are thus controlled by taking advantage of that energy difference thereby to adjust the region of radical cation generation. In preferred embodiments of the invention, non-complex type
15 host materials, which are more stable than complex type host materials, are used in the light emitting layer to further improve the device stability.

 The El device of the present invention contains at least one phosphorescent material, a material that emits
20 phosphorescence. The phosphorescent material which can be used in the invention is not limited but preferably includes transition metal complexes. The center metal of the transition metal complexes preferably includes, but is not limited to, iridium, platinum, rhenium, and
25 ruthenium. Iridium and platinum are still preferred,

with iridium being particularly preferred. Of transition metal complexes ortho-metalated complexes are much preferred. "Ortho-metalated complex" is a generic term given to the compounds described, e.g., in Yamamoto Akio,
5 Yukikinzokukagaku-kiso to ohyo, Shokabo Publishing Co., 1982, p150 and 232 and H. Yersin, *Photochemistry and Photophysics of Coordination Compounds*, Springer-Verlag, 1987, pp. 71-77 and 135-146.

The phosphorescent material preferably has a
10 phosphorescence quantum efficiency of 70% or higher, still preferably 80% or higher, particularly preferably 85% or higher, at 20°C. The phosphorescence life-time (room temperature) of the phosphorescent material is not particularly limited but preferably 1 ms or shorter,
15 still preferably 100 μ s or shorter, particularly preferably 10 μ s or shorter.

Phosphorescent materials that can be suitably used in the invention include red phosphorescent materials described, e.g., in U.S. Patent 6,303,238 B1, US Patent
20 6,097,147, WO 00/57676, WO 00/70655, WO 01/08230, WO 01/39234 A2, WO 01/41512 A1, WO 02/02714 A2, WO 02/15645 A1, JP-A-2001-247859, Japanese Patent Application Nos. 2000-33561, 2001-189539, 2001-248165, 2001-33684, 2001-239281, and 2001-219909, EP 1211257, JP-A-2002-226495,
25 JP-A-2002-234894, JP-A-2001-247859, JP-A-2001-298470, JP-

A-2002-173674, JP-A-2002-203678, JP-A-2002-203679, *Nature*,
vol. 395, 151 (1998), *Applied Physics Letters*, vol. 75, 4
(1999), *Polymer Preprints*, vol. 41, 770 (2000), *Journal*
of American Chemical Society, vol. 123, 4304 (2001), and
5 *Applied Physics Letters*, vol. 79, 2082 (1999). The red
phosphorescent materials described in U.S. Patent
6,303,238 B1, WO 01/41512 A1, WO 02/45466 A1, JP-A-2001-
247859, JP-A-2001-298470, JP-A-2002-203678, and Japanese
Patent Application Nos. 2002-251871 and 2003-157006 are
10 preferred.

The red luminescent material preferably has a
maximum emission wavelength between 550 nm and 700 nm,
still preferably between 560 nm and 680 nm, particularly
preferably between 580 nm and 660 nm, and a lowest
15 triplet state energy level of 167.6 kJ/mol (40 kcal/mol)
to 243.0 kJ/mol (58 kcal/mol), still preferably
188.6 kJ/mol (45 kcal/mol) to 230.5 kJ/mol (55 kcal/mol),
particularly preferably 188.6 kJ/mol (45 kcal/mol) to
217.9 kJ/mol (52 kcal/mol).

20 The phosphorescent compound concentration in the
light emitting layer is preferably 1% to 50% by weight,
still preferably 1% to 30% by weight, particularly
preferably 1% to 10% by weight.

Compounds that can be used as a host material in the
25 light emitting layer are compounds capable of receiving

holes and electrons. The lowest triplet state energy of the host material in film form should be equal to or higher than that of the red luminescent material.

Such host materials include 5- to 7-membered
5 heterocyclic compounds containing a hetero atom selected from a nitrogen atom, an oxygen atom, and a sulfur atom (e.g., pyridine, pyrazine, pyrimidine, pyridazine, triazine, quinoxaline, quinazoline, phthalazine, cinnoline, isoquinoline, pteridine, acridine, phenazine,
10 pyrrole, furan, thiophene, tetrazole, pyrazole, imidazole, thiazole, oxazole, indazole, benzimidazole, benzotriazole, benzoxazole, benzothiazole, carbazole, indole, purine, triazolopyridazine, triazolopyrimidine, tetraazaindene, pyralidine, pyrrolopyridine,
15 thiadiazolopyridine, dibenzazepin, and tribenzazepin); polyarylene compounds, fluorene compounds, cyclopentadiene compounds, condensed aromatic carbocyclic compounds (preferably 2- to 5-membered, still preferably 2- to 4-membered, particularly preferably 2- or 3-
20 membered carbocyclic compounds, such as compounds having a naphthalene ring, a phenanthrene ring or an anthracene ring), triarylamine compounds, and metal complexes having a nitrogen-containing heterocyclic compound as a ligand (preferably metal complexes having the partial structure
25 represented by formula (1) shown in JP-A-2000-302754 as a

ligand). A preferred range of the formula (1) according to JP-A-2000-302754 applies to the ligand of the metal complexes useful in the invention.

Preferred of them are non-metal-complex type
5 compounds, including triarylamine compounds, carbazole compounds, indole compounds, pyrrole compounds, pyrazole compounds, thiophene compounds, polyarylene compounds, condensed aromatic carbocyclic compounds, and compounds having a heterocyclic skeleton containing two or more
10 hetero atoms.

The compounds having a heterocyclic skeleton containing two or more hetero atoms are compounds having two or more atoms other than carbon and hydrogen atoms in the basic cyclic skeleton, which may be monocyclic or
15 condensed heterocyclic compounds. The heterocyclic skeleton is preferably one having at least two hetero atoms selected from N, O, and S atoms, still preferably a nitrogen-containing aromatic heterocyclic one, particularly preferably one containing two or more
20 nitrogen atoms. The hetero atom may be on an either fused or non-fused position. The heterocyclic skeleton containing two or more hetero atoms includes pyrazole, imidazole, pyrazine, pyrimidine, indazole, benzimidazole, purine, phthalazine, naphthyridine, quinoxaline,
25 quinazoline, cinnoline, pteridine, phenanthroline,

pyrroloimidazole, pyrrolotriazole, pyrazoloimidazole,
pyrazolotriazole, pyrazolopyrimidine, pyrazolotriazine,
imidazoimidazole, imidazopyridazine, imidazopyridine,
imidazopyrazine, triazolopyridine, triazolopyridazine,
5 triazolopyrimidine, benzimidazole, naphthoimidazole,
benzoxazole, naphthoxazole, benzothiazole,

naphthothiazole, benzotriazole, tetraazaindene, and
triazine. Preferred are 5- or 6-membered rings having
two or more hetero atoms per ring. Of the 5-membered

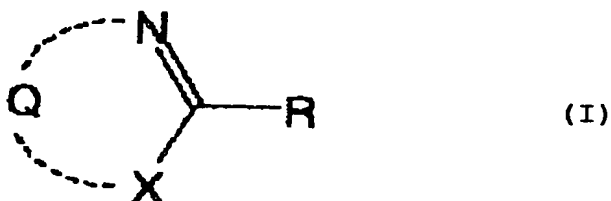
10 rings with two or more hetero atoms, preferred are those
which are fused to a heterocyclic ring. Preferred
heterocyclic skeletons having two or more hetero atoms
per ring include imidazopyridazine, imidazopyridine,
imidazopyrazine, benzimidazole, triazolopyridazine,

15 triazolopyrimidine, purine, naphthimidazole, benzoxazole,
naphthoxazole, benzothiazole, naphthothiazole, and
triazine. Still preferred ones include imidazopyridine,
imidazopyrazine, benzimidazole, triazolopyridazine,
triazolopyrimidine, purine, naphthimidazole, and

20 triazine. Particularly preferred are imidazopyridine,
benzimidazole, triazolopyridazine, triazolopyrimidine,
purine, naphthimidazole, and triazine. Imidazopyridine,
triazolopyridazine, triazolopyrimidine, purine, and
triazine are the most desirable.

25 Particularly suitable host materials include

triarylamine compounds, carbazole compounds, the indole compounds described in JP-A-2002-305084, pyrrole compounds, pyrazole compounds, the polyarylene compounds described in JP-A-2003-27048, the condensed aromatic carbocyclic compounds described in JP-A-2001-192651, and condensed heterocyclic compounds represented by formula (I):



wherein R represents a hydrogen atom or a substituent; X represents -O-, -S-, =N- or =N-Ra; Ra represents a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a heterocyclic group; and Q represents an atomic group necessary to form a condensed heterocyclic ring together with N and X.

In formula (I), R and X, or R and Q, may be taken together to form a ring. The substituent represented by R includes an alkyl group (preferably one containing 1 to 30 carbon atoms, still preferably one containing 1 to 20 carbon atoms, particularly preferably one containing 1 to 10 carbon atoms, e.g., methyl, ethyl, isopropyl, t-butyl, n-octyl, n-decyl, n-hexadecyl, cyclopropyl, cyclopentyl

or cyclohexyl), an alkenyl group (preferably one containing 2 to 30 carbon atoms, still preferably one containing 2 to 20 carbon atoms, particularly preferably one containing 2 to 10 carbon atoms, e.g., vinyl, allyl, 2-butenyl or 3-pentenyl), an alkynyl group (preferably one containing 2 to 30 carbon atoms, still preferably one containing 2 to 20 carbon atoms, particularly preferably one containing 2 to 10 carbon atoms, e.g., propargyl or 3-pentynyl), an aryl group (preferably one containing 6 to 30 carbon atoms, still preferably one containing 6 to 20 carbon atoms, particularly preferably one containing 6 to 12 carbon atoms, e.g., phenyl, p-methylphenyl or naphthyl), an amino group (preferably one having 0 to 30 carbon atoms, still preferably one having 0 to 24 carbon atoms, particularly preferably one having 0 to 20 carbon atoms, e.g., amino, methylamino, dimethylamino, diethylamino, dibenzylamino, diphenylamino, ditolylamino or dinaphthylamino, with diphenylamino, ditolylamino and dinaphthylamino being particularly preferred), an alkoxy group (preferably one containing 1 to 30 carbon atoms, still preferably one containing 1 to 20 carbon atoms, particularly preferably one containing 1 to 10 carbon atoms, e.g., methoxy, ethoxy, butoxy or 2-ethylhexyloxy), an aryloxy group (preferably one containing 6 to 30 carbon atoms, still preferably one containing 6 to 20

carbon atoms, particularly preferably one containing 6 to 12 carbon atoms, e.g., phenoxy, 1-naphthoxy or 2-naphthoxy), a heterocyclic oxy group (preferably one containing 2 to 20 carbon atoms, still preferably one containing 3 to 16 carbon atoms, particularly preferably one containing 4 to 12 carbon atoms, e.g., pyridinoxy, pyrimidinoxy, pyridazinoxy or benzimidazolyloxy), a silyloxy group (preferably one containing 3 to 40 carbon atoms, still preferably one containing 3 to 30 carbon atoms, particularly preferably one containing 3 to 20 carbon atoms, e.g., trimethylsilyloxy, t-butyltrimethylsilyloxy or triphenylsilyloxy), an acyl group (preferably one containing 1 to 30 carbon atoms, still preferably one containing 1 to 20 carbon atoms, particularly preferably one containing 2 to 12 carbon atoms, e.g., acetyl, benzoyl, formyl or pivaloyl), an alkoxy-carbonyl group (preferably one containing 2 to 30 carbon atoms, still preferably one containing 2 to 20 carbon atoms, particularly preferably one containing 2 to 12 carbon atoms, e.g., methoxycarbonyl or ethoxycarbonyl), an aryloxy-carbonyl group (preferably one containing 7 to 30 carbon atoms, still preferably one containing 7 to 20 carbon atoms, particularly preferably one containing 7 to 12 carbon atoms, e.g., phenoxycarbonyl), an acyloxy group (preferably one containing 2 to 30 carbon atoms, still

preferably one containing 2 to 20 carbon atoms,
particularly preferably one containing 2 to 10 carbon
atoms, e.g., acetoxy or benzyloxy), an acylamino group
(preferably one containing 2 to 30 carbon atoms, still
5 preferably one containing 2 to 20 carbon atoms,
particularly preferably one containing 2 to 10 carbon
atoms, e.g., acetylamino or benzoylamino), an
alkoxycarbonylamino group (preferably one containing 2 to
30 carbon atoms, still preferably one containing 2 to 20
10 carbon atoms, particularly preferably one containing 2 to
12 carbon atoms, e.g., methoxycarbonylamino), an
aryloxycarbonylamino group (preferably one containing 7
to 30 carbon atoms, still preferably one containing 7 to
20 carbon atoms, particularly preferably one containing 7
15 to 12 carbon atoms, e.g., phenoxycarbonylamino), a
sulfonylamino group (preferably one containing 1 to 30
carbon atoms, still preferably one containing 1 to 20
carbon atoms, particularly preferably one containing 1 to
12 carbon atoms, e.g., methanesulfonylamino or
20 benzenesulfonylamino), a sulfamoyl group (preferably one
having 0 to 30 carbon atoms, still preferably one having
0 to 20 carbon atoms, particularly preferably one having
0 to 12 carbon atoms, e.g., sulfamoyl, methylsulfamoyl,
dimethylsulfamoyl or phenylsulfamoyl), a carbamoyl group
25 (preferably one having 1 to 30 carbon atoms, still

preferably one having 1 to 20 carbon atoms, particularly preferably one having 1 to 12 carbon atoms, e.g., carbamoyl, methylcarbamoyl, diethylcarbamoyl or phenylcarbamoyl), an alkylthio group (preferably one
5 having 1 to 30 carbon atoms, still preferably one having 1 to 20 carbon atoms, particularly preferably one having 1 to 12 carbon atoms, e.g., methylthio or ethylthio), an arylthio group (preferably one having 6 to 30 carbon atoms, still preferably one having 6 to 20 carbon atoms,
10 particularly preferably one having 6 to 12 carbon atoms, e.g., phenylthio), a heterocyclic thio group (preferably one having 1 to 30 carbon atoms, still preferably one having 1 to 20 carbon atoms, particularly preferably one having 1 to 12 carbon atoms, e.g., pyridylthio, 2-
15 benzimidazolylthio, 2-benzoxazolylthio or 2-benzothiazolylthio), a sulfonyl group (preferably one having 1 to 30 carbon atoms, still preferably one having 1 to 20 carbon atoms, particularly preferably one having 1 to 12 carbon atoms, e.g., mesyl or tosyl), a sulfinyl
20 group (preferably one having 1 to 30 carbon atoms, still preferably one having 1 to 20 carbon atoms, particularly preferably one having 1 to 12 carbon atoms, e.g., methanesulfinyl or benzenesulfinyl), a ureido group (preferably one having 1 to 30 carbon atoms, still
25 preferably one having 1 to 20 carbon atoms, particularly

preferably one having 1 to 12 carbon atoms, e.g., ureido, methylureido or phenylureido), a phosphoric acid amide group (preferably one having 1 to 30 carbon atoms, still preferably one having 1 to 20 carbon atoms, particularly preferably one having 1 to 12 carbon atoms, such as diethylphosphoramidate or phenylphosphoramidate), a hydroxyl group, a mercapto group, a halogen atom (e.g., fluorine, chlorine, bromine or iodine), a cyano group, a sulfo group, a carboxyl group, a nitro group, a hydroxamic acid group, a sulfinyl group, a hydrazino group, an imino group, a heterocyclic group containing a nitrogen atom, an oxygen atom, a sulfur atom, etc. as a hetero atom (preferably one having 1 to 30 carbon atoms, still preferably 1 to 12 carbon atoms, such as imidazolyl, pyridyl, quinolyl, furyl, thienyl, piperidyl, morpholino, benzoxazolyl, benzimidazolyl, benzothiazolyl, carbazolyl or azepinyl), and a silyl group (preferably one having 3 to 40 carbon atoms, still preferably one having 3 to 30 carbon atoms, particularly preferably one having 3 to 24 carbon atoms, such as trimethylsilyl or triphenylsilyl). These substituents may have a substituent if possible. When there are two or more substituents on R, they may be the same or different. Where possible, the substituents may be taken together to form a ring.

The substituent represented by R is preferably an

aliphatic hydrocarbon group, an aryl group or a heterocyclic group, still preferably an aryl group or an aromatic heterocyclic group, particularly preferably an aryl group or a 5- or 6-membered aromatic heterocyclic group, especially preferably an aryl group or a 5- or 6-membered aromatic heterocyclic group having at least one of N, S, and O atoms. The most preferred substituent as R is an aryl group.

X represents O, S, N or N-Ra, and Ra represents a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a heterocyclic group. The aliphatic hydrocarbon group as Ra includes a straight-chain, branched or cyclic alkyl group (preferably one containing 1 to 20 carbon atoms, still preferably one containing 1 to 12 carbon atoms, particularly preferably one containing 1 to 8 carbon atoms, e.g., methyl, ethyl, isopropyl, t-butyl, n-octyl, n-decyl, n-hexadecyl, cyclopropyl, cyclopentyl or cyclohexyl), an alkenyl group (preferably one containing 2 to 20 carbon atoms, still preferably one containing 2 to 12 carbon atoms, particularly preferably one containing 2 to 8 carbon atoms, e.g., vinyl, allyl, 2-butenyl or 3-pentenyl), and an alkynyl group (preferably one containing 2 to 20 carbon atoms, still preferably one containing 2 to 12 carbon atoms, particularly preferably one containing 2 to 8 carbon atoms, e.g., propargyl or 3-

pentynyl). An alkyl group is preferred of them.

The aryl group as Ra is a monocyclic or condensed aryl group preferably containing 6 to 30 carbon atoms, still preferably 6 to 20 carbon atoms, particularly
5 preferably 6 to 12 carbon atoms, including phenyl, 2-methylphenyl, 3-methylphenyl, 4-methylphenyl, 2-methoxyphenyl, 3-trifluoromethylphenyl, pentafluorophenyl, 1-naphthyl, and 2-naphthyl.

The heterocyclic group as Ra is a monocyclic or
10 condensed heterocyclic group preferably containing 1 to 20, still preferably 1 to 12, particularly preferably 2 to 10, carbon atoms. The heterocyclic group is preferably an aromatic one containing at least one of N, O, S, and Se atoms. Examples of the heterocyclic group
15 as Ra are pyrrolidine, piperidine, piperazine, morpholine, thiophene, selenophene, furan, pyrrole, imidazole, pyrazole, pyridine, pyrazine, pyridazine, pyrimidine, triazole, triazine, indole, indazole, purine, thiazoline, thiazole, thiadiazole, oxazoline, oxazole,
20 oxadiazole, quinoline, isoquinoline, phthalazine, naphthyridine, quinoxaline, quinazoline, cinnoline, pteridine, acridine, phenanthroline, phenazine, tetrazole, benzimidazole, benzoxazole, benzothiazole, benzotriazole, tetraazaindene, carbazole, and azepine.
25 Preferred of them are furan, thiophene, pyridine,

pyrazine, pyrimidine, pyridazine, triazine, quinoline, phthalazine, naphthyridine, quinoxaline, and quinazoline. Still preferred are furan, thiophene, pyridine, and quinoline. Quinoline is particularly preferred.

5 The aliphatic hydrocarbon group, aryl group or heterocyclic group represented by Ra may have a substituent. The substituent includes those recited as examples of the substituents represented by R. The preference for the number of carbon atoms of the
10 substituents as R (indicated in the parentheses) also applies to Ra. Ra is preferably an alkyl group, an aryl group or an aromatic heterocyclic group, still preferably an aryl group or an aromatic heterocyclic group, particularly preferably an aryl group.

15 X is preferably O, N or N-Ra, still preferably N or N-Ra, particularly preferably N or N-Ar, wherein Ar is an aryl group (preferably one having 6 to 30 carbon atoms, still preferably 6 to 20 carbon atoms, particularly preferably 6 to 12 carbon atoms) or an aromatic
20 heterocyclic group (preferably one having 1 to 20 carbon atoms, still preferably 1 to 12 carbon atoms, particularly preferably 2 to 10 carbon atoms), preferably an aryl group.

 Q is an atomic group necessary to form a condensed
25 heterocyclic ring together with N and X. The condensed

heterocyclic ring completed by Q is preferably an aromatic condensed heterocyclic ring, still preferably an aromatic condensed heterocyclic ring in which the basic ring containing X and the nitrogen atom shown in formula

5 (I) is a 5- to 8-membered aromatic heterocyclic ring, particularly preferably a condensed ring in which the ring containing X and the nitrogen atom shown in formula (I) is a 5- or 6-membered aromatic heterocyclic ring.

The hetero ring containing X and the nitrogen atom shown

10 in formula (I) includes imidazole, oxazole, thiazole, selenazole, tellurazole, triazole, tetrazole, oxadiazole, thiadiazole, oxatriazole, thiatriazole, pyrimidine, pyridazine, pyrazine, triazine, and tetrazine rings.

Preferred of them are imidazole, oxazole, thiazole,

15 triazole, and triazine rings. Still preferred are imidazole, oxazole, triazole, and triazine rings.

Imidazole, triazole, and triazine rings are particularly preferred. Another ring is condensed with the above-described heterocyclic ring to complete the condensed

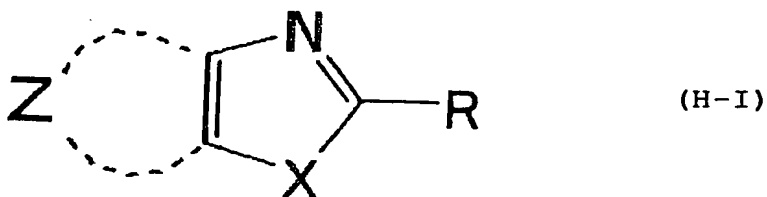
20 heterocyclic ring represented by N-Q-X.

The condensed heterocyclic ring may have a substituent. The substituent includes those enumerated as examples of the substituents represented by R.

Preferred substituents are an alkyl group, an alkenyl group, an alkynyl group, an aryl group, an amino group,

an alkoxy group, an aryloxy group, an acyl group, an alkoxycarbonyl group, an aryloxycarbonyl group, an acyloxy group, an acylamino group, a sulfonylamino group, a sulfamoyl group, a carbamoyl group, an alkylthio group, an arylthio group, a sulfonyl group, a halogen atom, a cyano group, and a heterocyclic group. Still preferred of them are an alkyl group, an alkenyl group, an aryl group, an alkoxy group, an aryloxy group, a halogen atom, a cyano group, and a heterocyclic group. Particularly preferred are an alkyl group, an aryl group, an alkoxy group, an aryloxy group, and an aromatic heterocyclic group. An alkyl group, an aryl group, an alkoxy group, and an aromatic heterocyclic group are the most preferred.

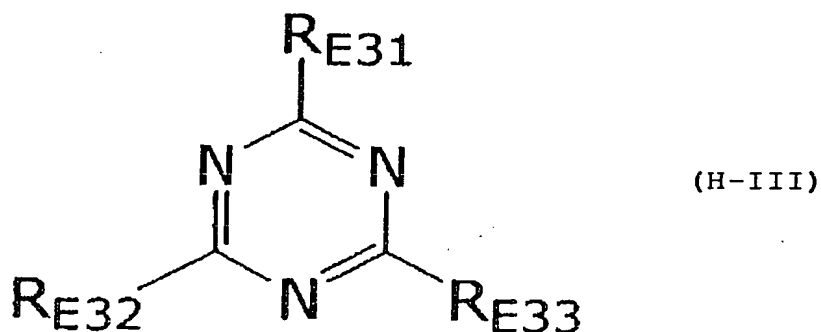
Of the compounds represented by formula (I) the preferred can be represented by formulae (H-I), (H-III), (H-IV), and (H-V) :



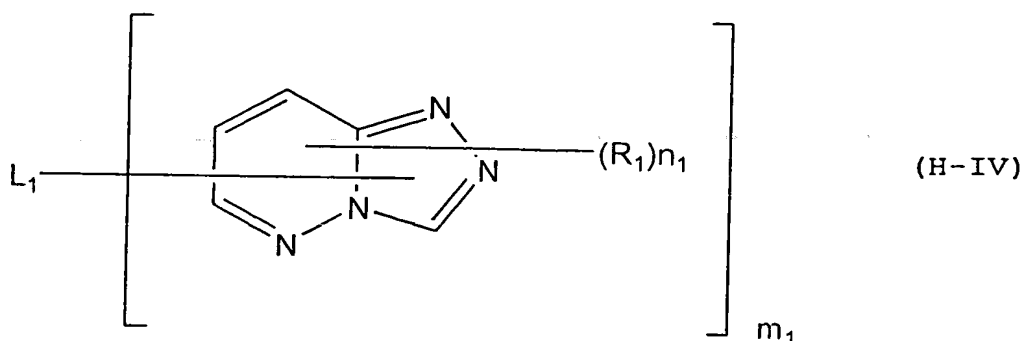
wherein R is as defined above; X represents -O-, -S- or =N-Ra; Ra is as defined above; and Z represents an atomic group necessary to form an aromatic ring.

In formula (H-I), the preferences with respect to R and Ra in X are as noted *supra*. X is preferably -O- or =N-Ra, still preferably =N-Ra, particularly preferably =N-Ar, wherein Ar is an aryl group (preferably one having 6 to 30 carbon atoms, still preferably 6 to 20 carbon atoms, particularly preferably 6 to 12 carbon atoms) or an aromatic heterocyclic group (preferably one having 1 to 20 carbon atoms, still preferably 1 to 12 carbon atoms, particularly preferably 2 to 10 carbon atoms), preferably an aryl group. The aromatic ring formed by Z includes both an aromatic hydrocarbon ring and an aromatic heterocyclic ring, such as benzene, pyridine, pyrazine, pyrimidine, pyridazine, triazine, pyrrole, furan, thiophene, selenophene, tellurophene, imidazole, thiazole, selenazole, tellurazole, thiadiazole, oxadiazole, and pyrazole rings. Preferred of the aromatic rings are benzene, pyridine, pyrazine, pyrimidine, and pyridazine rings. Still preferred of them are benzene, pyridine, pyrazine, and pyrimidine rings. Particularly preferred are benzene, pyridine, and pyrimidine rings. A pyridine ring is the most preferred. The aromatic ring formed by Z may be fused to a ring to form a condensed ring. The aromatic ring formed by Z may have a substituent including those listed as examples of R. Suitable substituents include an alkyl group, an

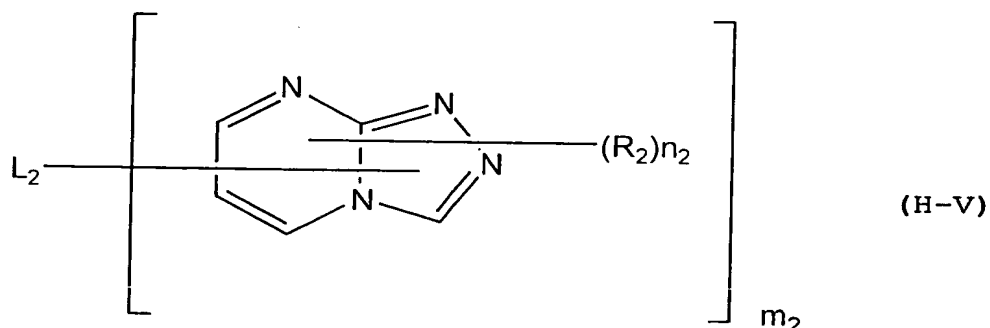
alkenyl group, an alkynyl group, an aryl group, an amino
 group, an alkoxy group, an aryloxy group, an acyl group,
 an alkoxycarbonyl group, an aryloxycarbonyl group, an
 acyloxy group, an acylamino group, an alkoxycarbonylamino
 5 group, an aryloxycarbonylamino group, a sulfonylamino
 group, a sulfamoyl group, a carbamoyl group, an alkylthio
 group, an arylthio group, a sulfonyl group, a halogen
 atom, a cyano group, and a heterocyclic group. Preferred
 of them are an alkyl group, an alkenyl group, an aryl
 10 group, an alkoxy group, an aryloxy group, a halogen atom,
 a cyano group, and a heterocyclic group. Still preferred
 are an alkyl group, an aryl group, an alkoxy group, an
 aryloxy group, and an aromatic heterocyclic group.
 Particularly preferred are an alkyl group, an aryl group,
 15 an alkoxy group, and an aromatic heterocyclic group.



wherein R_{E31} , R_{E32} , and R_{E33} each represent a hydrogen atom,
 an aliphatic hydrocarbon group, an aryl group or a
 heterocyclic group.



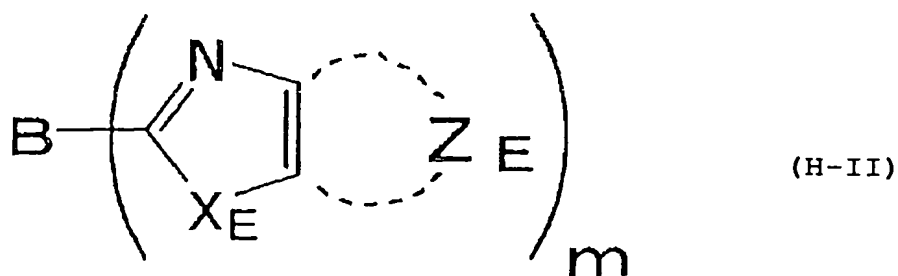
wherein R_1 represents a substituent; L_1 represents a linking group; n_1 represents 0 or an integer of 1 to 4; and m_1 represents an integer of 2 or greater.



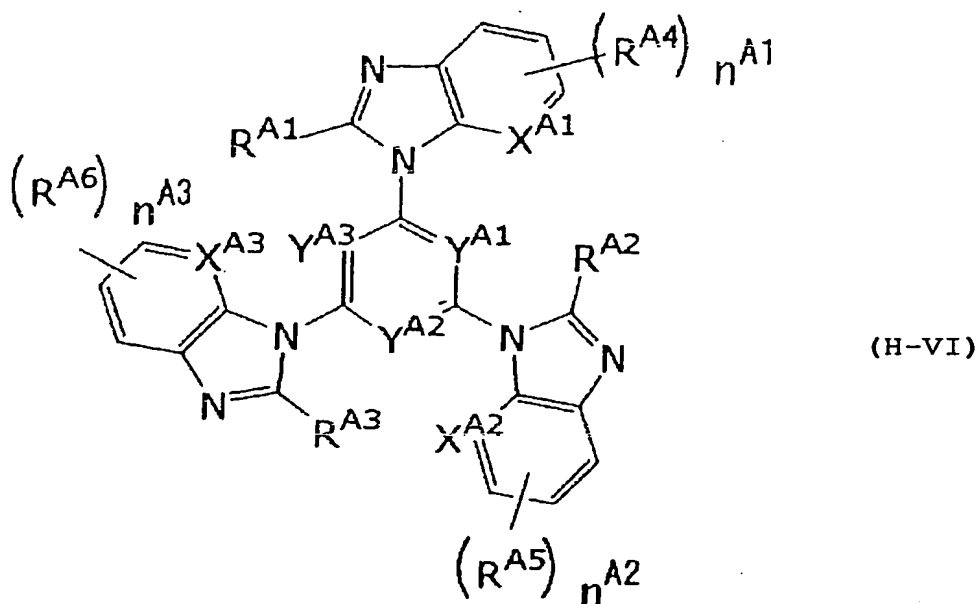
15 wherein R_2 represents a substituent; L_2 represents a linking group; n_2 represents 0 or an integer of 1 to 4; and m_2 represents an integer of 2 or greater.

Of the compounds of formula (H-I) particularly preferred are compounds represented by formulae (H-II),

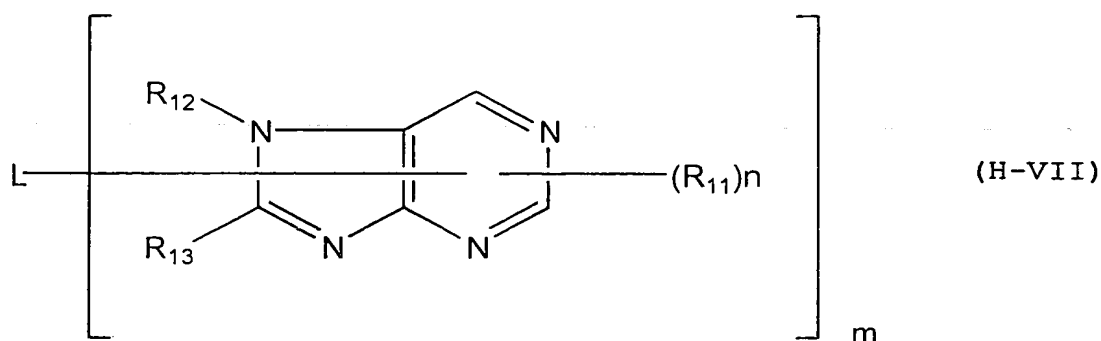
20 (H-VI), and (H-VII):



wherein X_E represents $-O-$, $-S-$, $=N-$ or $=N-Ra$; Ra represents a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a heterocyclic group; Z_E represents an atomic group necessary to form an aromatic ring; B represents a linking group; and m represents an integer of 2 or greater.



wherein R^{A1} , R^{A2} , and R^{A3} each represent a hydrogen atom or an aliphatic hydrocarbon group; R^{A4} , R^{A5} , and R^{A6} each represent a substituent; n^{A1} , n^{A2} , and n^{A3} each represent 0 or an integer of 1 to 3; X^{A1} , X^{A2} , and X^{A3} each represent a nitrogen atom or $C-R^x$; R^x represents a hydrogen atom or a substituent; Y^{A1} , Y^{A2} , and Y^{A3} each represent a nitrogen atom or $C-R^{yx}$; and R^{yx} represents a hydrogen atom or a substituent.



5 wherein R_{11} represents a substituent; R_{12} represents a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a heterocyclic group; R_{13} represents a hydrogen atom or a substituent; n represents an integer of 0 to 2; L represents a single bond or a linking group; and m
10 represents an integer of 2 or greater.

Formula (H-II) according to the present invention has the same meaning as formula (B-II) according to JP-A-2002-319491. A preferred range of the formula (B-II), including formulae (B-III) through (B-X) shown in JP-A-2002-319491, also applies to formula (H-II).

Formula (H-IV) has the same meaning as formula (A) shown in JP-A-2002-100476. A preferred range of the formula (A) applies to formula (H-IV).

Formula (H-VII) has the same meaning as formula (I) shown in JP-A-2002-338579. A preferred range of the former is the same as that of the latter.

Formula (H-III) has the same meaning as formula (C-II) shown in JP-A-2002-319491, and a preferred range of the formula (C-II) also applies to formula (H-III).

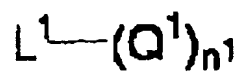
25 Formulae (H-V) and (H-VI) have the same meaning as

formulae (I) and (II) shown in JP-A-2002-356489,
respectively. A preferred range of the formulae (I) and
(II) also applies to formulae (H-V) and (H-VI),
respectively.

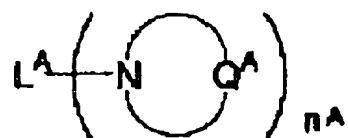
5 The OLED of the invention preferably contains at
least one of the above-described compounds having a
heterocyclic skeleton containing two or more hetero atoms
as at least one of the two host materials in the light
emitting layer.

10 Other host materials that can be used in the
invention preferably include the compounds represented by
formula (I) described in JP-A-2002-100476, particularly
compounds represented by formulae (A-1), (B-1), (C-1),
and (D-1) shown in JP-A-2002-100476 and the compounds
15 listed below.

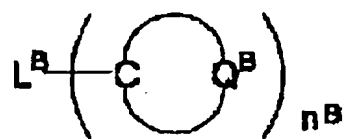
(I)



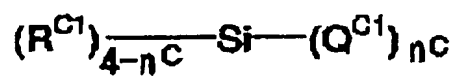
(A-1)



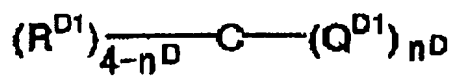
(B-1)

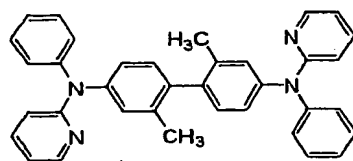
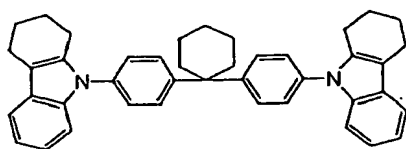
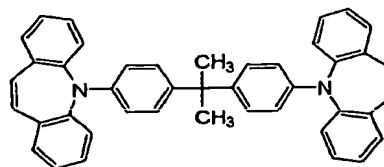
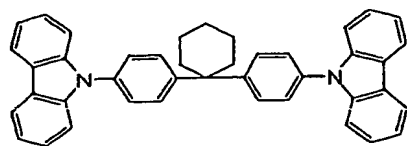
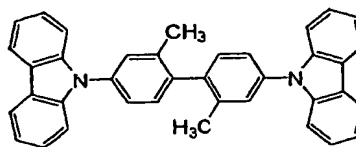
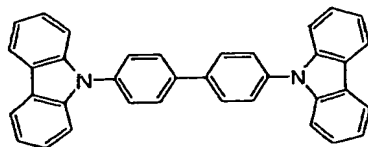
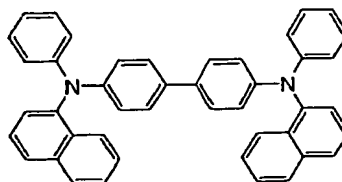
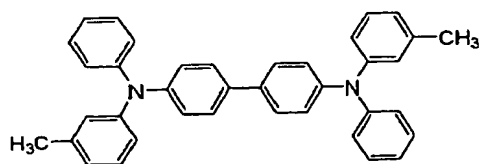
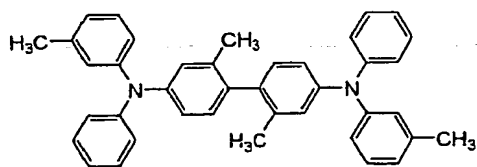
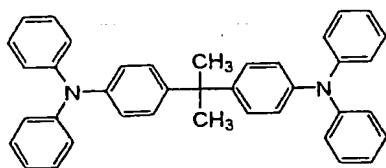


(C-1)



(D-1)





At least one of the host materials in the light emitting layer is preferably present in a concentration of 1% to 99% by weight, still preferably 5% to 90% by weight, particularly preferably 10% to 80% by weight.

5 The rest of the light emitting layer composition is made up of a phosphorescent material and the other host material or other host materials.

It is desirable that all the host materials in the light emitting layer be non-metal-complex compounds. It is more desirable that at least one of the host materials be a compound having a heterocyclic skeleton, particularly a compound containing two or more hetero atoms. It is the most desirable that at least one of the host materials be a condensed heterocyclic compound having two or more hetero atoms in one of the rings forming a condensed ring.

The light emitting layer of the OLED may have at least one multilayer structure composed of an electron transporting compound and a hole transporting compound.

20 The light emitting layer may have other multilayer structures. The number of such a multilayer structure is preferably 2 to 50, still preferably 4 to 30, particularly preferably 6 to 20.

The thickness of each layer making up the multilayer structure is not limited but preferably 0.2 to 20 nm,

still preferably 0.4 to 15 nm, particularly preferably 0.5 to 10 nm, especially preferably 1 to 5 nm.

The light emitting layer may have a plurality of domain structures composed of an electron transporting material and a hole transporting material. The light emitting layer may have other domain structures. The size of each domain is preferably 0.2 to 10 nm, still preferably 0.3 to 5 nm, particularly preferably 0.5 to 3 nm, especially preferably 0.7 to 2 nm.

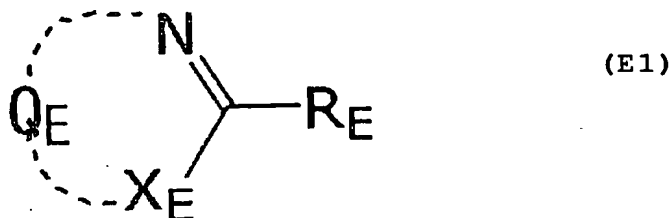
Materials constituting the electron injection and/or transport layer(s) are then described. The electron injection and/or transport layer can be made of any materials that perform at least one of a function of injecting electrons from the cathode, a function of injecting electrons from the cathode, a function of transporting the electrons, and a function of blocking positive holes from the anode. Materials of the electron transport layer include aromatic carbocyclic compounds (e.g., benzene, naphthalene, anthracene, phenanthracene, tetracene, pyrene, pentacene, perylene, coronene, chrysene, picene, pericyclene, acenaphthene, and fluoranthene) having, as a substituent, an electron attracting group (preferably an electron attracting group having a Hammett's sigma p value of 0.2 or greater, particularly an aryl group, an aromatic heterocyclic

group, a cyano group, a carbonyl group, a thiocarbonyl group, an oxycarbonyl group, an acylamino group, a carbamoyl group, a sulfamoyl group, a sulfonyl group, an imino group or a halogen atom), nitrogen-containing aromatic heterocyclic compounds (including 5- or 6-membered nitrogen-containing aromatic heterocyclic compounds which may contain an additional hetero atom selected from oxygen, nitrogen, sulfur, and silicon and may form a condensed ring composed of 2 to 10 rings, such as compounds having a pyridine structure, a pyrazine structure, a pyrimidine structure, a pyridazine structure, a pyrrole structure, a pyrazole structure, an imidazole structure, an oxazole structure, a thiazole structure, a triazole structure, or a combination of these structures), and metal complexes.

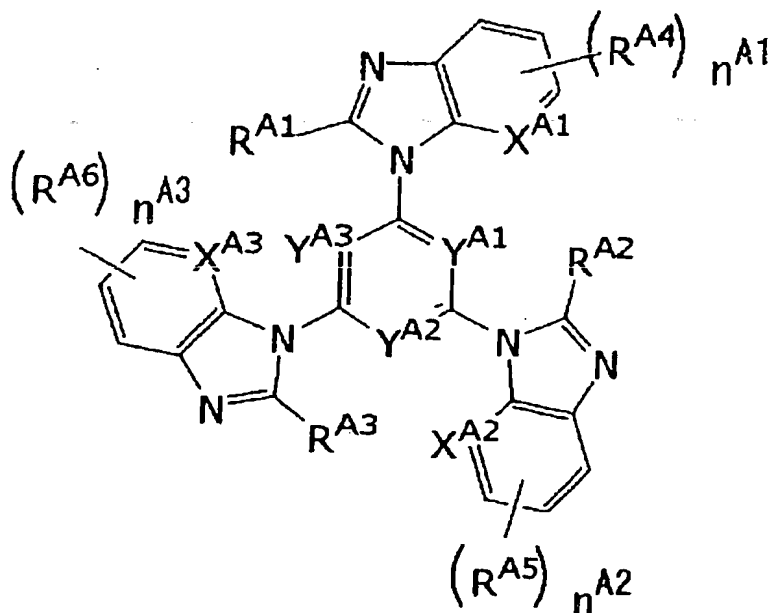
Specific examples of the electron transporting materials include triazole, oxazole, oxadiazole, imidazole, fluorenone, anthraquinodimethane, anthrone, diphenylquinone, thiopyran dioxide, carbodiimide, fluorenylidene methane, distyrylpyrazine; aromatic (e.g., naphthalene or perylene) tetracarboxylic acid anhydrides; phthalocyanine; various metal complexes, such as metal complexes of 8-quinolinol derivatives, metallo-phthalocyanines, and metal complexes having benzoxazole or benzothiazole as a ligand; organosilanes; and

derivatives of the recited compounds.

Preferred materials to be used in the electron transport layer include compounds represented by formula (E1), which are the compounds represented by formula (I) shown in JP-A-2002-319491, and compounds represented by formula (E-IV), which are the compounds represented by formula (A) shown in JP-A-2002-100476:



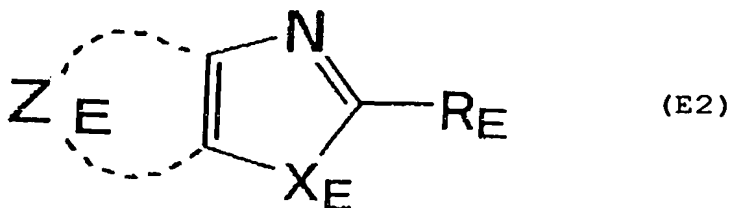
wherein R_E represents a hydrogen atom or a substituent; X_E represents $-O-$, $-S-$, $=N-$ or $=N-R_a$; R_a represents a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a heterocyclic group; and Q_E represents an atomic group necessary to form a heterocyclic ring together with N and X_E (refer to formula (I) in JP-A-2002-100476 for the details of R_E , X_E , and Q_E).



(E-IV)

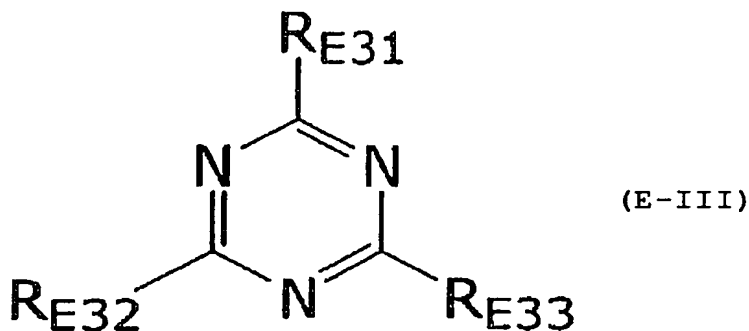
10 wherein R^{A1} , R^{A2} , and R^{A3} each represent a hydrogen atom or an aliphatic hydrocarbon group; R^{A4} , R^{A5} , and R^{A6} each represent a substituent; n^{A1} , n^{A2} , and n^{A3} each represent an integer of 0 to 3; X^{A1} , X^{A2} , and X^{A3} each represent a nitrogen atom or C- R^X ; R^X represents a hydrogen atom or a
 15 substituent; Y^{A1} , Y^{A2} , and Y^{A3} each represent a nitrogen atom or C- R^{YX} ; and R^{YX} represents a hydrogen atom or a substituent (for the details of these substituents, refer to formula (A) in JP-A-2002-100476).

Of the compounds represented by formula (E1) the
 20 preferred are those represented by formula (E2) and (E-III):



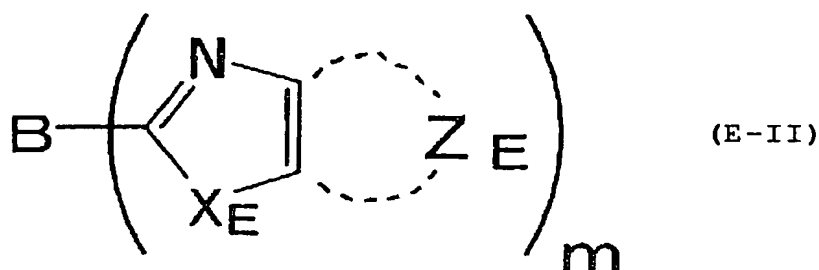
(E2)

wherein R_E and X_E are as defined for formula (E1); and Z_E represents an atomic group necessary to form an aromatic ring (the same as Z in formula (II) shown in JP-A-2002-319491)



10 wherein R_{E31} , R_{E32} , and R_{E33} each represent a hydrogen atom, an aliphatic hydrocarbon group, an aryl group or a heterocyclic group.

Of the compounds represented by formula (E2) preferred are those represented by formula (E-II):



20 wherein Z_E , X_E , and B have the same meanings as Z , X_2 , and B used in formula (B-II) shown in JP-A-2002-319491.

A preferred range of the compounds of formula (E-II) is the same as that of the formula (B-II), i.e., the compounds represented by formulae (B-III) through (B-X) shown in JP-A-2002-319491.

25

B in formulae (E-II) and (H-II), which represents a linking group, is preferably one composed of C, N, O, S, Si, Ge, etc. B preferably includes a carbon atom, an alkylene group, an alkenylene group, an alkynylene group, an arylene group, a polyvalent aromatic ring, and their combination with a nitrogen atom. The polyvalent aromatic ring may be an aromatic carbon ring or a hetero ring. The hetero ring is preferably an aromatic hetero ring containing an azole ring, a thiophene ring or a furan ring. Still preferably, B is an arylene group, a trivalent aromatic ring, and their combination with a nitrogen atom. Particularly preferably, B is a trivalent aromatic ring or its combination with a nitrogen atom. A benzene-1,3,5-triyl group is the most preferred.

Formula (E-III) has the same meaning as formula (C-II) given in JP-A-2002-319491. A preferred range of the former is the same as that of the latter.

Formula (E-IV) has the same meaning as formula (A) shown in JP-A-2002-100476. A preferred range of the former is the same as that of the latter.

Specific examples of the compounds represented by formula (E1) include, but are not limited to, compound Nos. 205 to 306 and 367 to 381 shown in JP-A-2002-319491.

Methods for forming an organic compound layer of the OLED include, but are not limited to, vacuum deposition

by resistance heating or electron beam, sputtering, molecular accumulation, wet coating, ink jet method, printing, and transfer. From the standpoint of film characteristics and ease of production, resistance
5 heating vacuum deposition, wet coating, and transfer are preferred.

The OLED of the invention is an element having a pair of electrodes, i.e., an anode and a cathode, and a light emitting layer or a plurality of organic layers
10 including a light emitting layer interposed between the electrodes. The OLED may have a hole injection layer, a hole transport layer, an electron injection layer, and an electron transport layer in addition to the light emitting layer. Each of the additional layers may have
15 functions other than the intended one meant by the designation of the layer. Each layer can be formed of various materials fit for the intended purpose.

The anode supplies positive holes to a hole injection layer, a hole transport layer, a light emitting
20 layer, etc. Materials making up the anode include metals, alloys, metal oxides, electrically conductive compounds, and mixtures thereof. Those having a work function of 4 eV or higher are preferred. Examples of useful materials are electrically conductive metal oxides, such
25 as tin oxide, zinc oxide, indium oxide, and indium tin

oxide (ITO); metals, such as gold, silver, chromium, and nickel; mixtures or laminates of these metals and conductive metal oxides; inorganic electrically conductive substances, such as copper iodide and copper sulfide; organic electrically conductive substances, such as polyaniline, polythiophene, and polypyrrole; and laminates of the recited materials and ITO. Conductive metal oxides are preferred. ITO is especially preferred for its productivity, electrical conductivity, and transparency. The thickness of the anode is decided appropriately according to the material and usually ranges from 10 nm to 5 μ m, preferably 50 nm to 1 μ m, still preferably 100 to 500 nm.

The anode is usually formed on a substrate, such as a soda lime glass plate, an alkali-free glass plate or a transparent resin plate. When a glass substrate is chosen, alkali-free glass is preferred for avoiding leaching of ions from glass. In using soda lime glass, one having a barrier coat of silica, etc. is preferred. The thickness of the substrate is not particularly limited as long as the device can maintain mechanical strength. A glass substrate, for example, usually has a thickness of 0.2 mm or larger, preferably 0.7 mm or larger.

The anode is formed by an appropriate technique

selected according to the material. For instance, an ITO layer is formed by electron beam deposition, sputtering, resistance heating vacuum deposition, chemical reaction (e.g., a sol-gel process), coating with an ITO

5 dispersion, and the like.

The anode thus formed may be subjected to cleaning or a like treatment for reducing the driving voltage or increasing luminescence efficiency. For an ITO anode, for instance, a UV-ozone treatment or a plasma treatment
10 is effective.

The cathode supplies electrons to an electron injection layer, an electron transport layer, a light emitting layer, etc. The material making up the cathode is selected taking into consideration adhesion to an
15 adjacent layer, such as an electron injection layer, an electron transport layer or a light emitting layer, ionization potential, stability, and the like. Useful materials include metals, alloys, metal halides, metal oxides, electrically conductive compounds, and mixtures
20 thereof. Examples of useful materials are alkali metals (e.g., Li, Na, and K) and fluorides or oxides thereof, alkaline earth metals (e.g., Mg and Ca) and fluorides or oxides thereof, gold, silver, lead, aluminum, sodium-potassium alloys or mixtures, lithium-aluminum alloys or
25 mixtures, magnesium-silver alloys or mixtures, and rare

earth metals (e.g., indium and ytterbium). Preferred of them are those having a work function of 4 eV or less, particularly aluminum, lithium-aluminum alloys or mixtures, and magnesium-silver alloys or mixtures. The

5 cathode may have a single layer structure made of the above-recited material or a laminate structure containing the material. For example, an aluminum/lithium fluoride laminate or an aluminum/lithium oxide laminate is preferred. The thickness of the cathode is selected
10 appropriately according to the material and usually ranges from 10 nm to 5 μm , preferably 50 nm to 1 μm , still preferably 100 nm to 1 μm .

The cathode can be formed by electron beam deposition, sputtering, resistance heating vacuum
15 deposition, wet coating, and like techniques. In vacuum deposition, a single metal may be deposited, or two or more components may be deposited simultaneously. A plurality of metals may be deposited simultaneously to form an alloy cathode, or a previously formulated alloy
20 may be deposited.

The anode and the cathode each preferably have as low sheet resistance as possible, particularly a sheet resistance lower than several hundreds of ohms per square.

25 Methods of forming the light emitting layer include,

but are not limited to, vacuum deposition by resistance heating or electron beam, sputtering, molecular accumulation, wet coating (e.g., spin coating, casting, dip coating), ink jet method, printing, LB method, and transfer. Resistance heating vacuum deposition and wet coating are preferred.

The hole injection layer and the hole transport layer can be of any materials having at least one of a function of injecting holes supplied by the anode, a function of transporting the holes, and a function of blocking the electrons injected from the cathode. Examples of such materials include carbazole derivatives, triazole derivatives, oxazole derivatives, oxadiazole derivatives, imidazole derivatives, polyaryllalkane derivatives, pyrazoline derivatives, pyrazolone derivatives, phenylenediamine derivatives, arylamine derivatives, amino-substituted chalcone derivatives, styrylanthracene derivatives, fluorenone derivatives, hydrazone derivatives, stilbene derivatives, silazane derivatives, aromatic tertiary amine compounds, styrylamine compounds, aromatic dimethylidyne compounds, porphyrin compounds, polysilane compounds; conductive oligomers or polymers, such as poly(N-vinylcarbazole) derivatives, aniline copolymers, thiophene oligomers, and polythiophene; organosilanes; carbon films; and the

compounds of the present invention. The thickness of the hole injection layer and the hole transport layer is not particularly limited and usually ranges from 1 nm to 5 μ m, preferably 5 nm to 1 μ m, still preferably 10 to 500 nm.

5 The hole injection layer and the hole transport layer may each have a single layer structure made of one or more of the above-recited materials or a multilayer structure composed of two or more layers having the same or different compositions.

10 The hole injection layer and the hole transport layer can be formed by vacuum evaporation, LB method, wet coating with a solution or dispersion of the hole injecting/transporting material in a solvent by spin coating, casting, dip coating or like techniques, ink jet
15 method, printing or transfer. Where wet coating techniques are adopted, it is possible to apply a resin component as dissolved or dispersed in the solvent together with the hole injecting/transporting material. Applicable resin components include polyvinyl chloride,
20 polycarbonate, polystyrene, polymethyl methacrylate, polybutyl methacrylate, polyester, polysulfone, polyphenylene oxide, polybutadiene, poly(N-vinylcarbazole), hydrocarbon resins, ketone resins, phenoxy resins, polyamide, ethyl cellulose, polyvinyl
25 acetate, ABS resins, polyurethane, melamine resins,

unsaturated polyester resins, alkyd resins, epoxy resins, and silicone resins.

The thickness of the electron injection layer and the electron transport layer is not particularly limited and usually ranges from 1 nm to 5 μm , preferably 5 nm to 1 μm , still preferably 10 to 500 nm. The electron injection layer and the electron transport layer may each have a single layer structure made of one or more of the above-recited materials or a multilayer structure composed of two or more layers having the same or different compositions.

The electron injection layer and the electron transport layer can be formed by vacuum evaporation, LB method, wet coating with a solution or dispersion of the electron injecting/transporting material in a solvent (e.g., spin coating, casting, dip coating), ink jet method, printing, transfer or like techniques. Where wet coating techniques are adopted, it is possible to apply a resin component as dissolved or dispersed in the solvent together with the electron injecting/transporting material. Applicable resin components include those described above with respect to the hole injecting/transporting layers.

The protective layer can be of any material that prevents substances which may accelerate deterioration of

the device, such as moisture and oxygen, from entering the device. Such materials include metals, e.g., In, Sn, Pb, Au, Cu, Ag, Al, Ti, and Ni; metal oxides, e.g., MgO, SiO, SiO₂, Al₂O₃, GeO, NiO, CaO, BaO, Fe₂O₃, Y₂O₃, and TiO₂; 5 metal fluorides, e.g., MgF₂, LiF, AlF₃, and CaF₂; SiO_xN_y; polyethylene, polypropylene, polymethyl methacrylate, polyimide, polyurea, polytetrafluoroethylene, polychlorotrifluoroethylene, polydichlorodifluoroethylene, chlorotrifluoroethylene- 10 dichlorodifluoroethylene copolymers, tetrafluoroethylene copolymers, fluorine-containing copolymers having a cyclic structure in the main chain thereof; water absorbing substances having a water absorption of at least 1%; and moisture-proof substances having a water 15 absorption of 0.1% or less.

Methods for forming the protective layer include, but are not limited to, vacuum evaporation, sputtering, reactive sputtering, molecular beam epitaxy, cluster ion beam-assisted deposition, ion plating, plasma 20 polymerization (radiofrequency-excited ion plating), plasma-enhanced CVD, laser-assisted CVD, thermal CVD, gas source CVD, wet coating techniques, printing, and transfer.

The light-extraction efficiency of the OLED can be 25 improved by various known techniques, such as surface

structuring of the substrate (for example, formation of a fine uneven pattern), controlling the refractive index of the substrate, ITO layer or organic layer(s), and controlling the thickness of the substrate, ITO layer or organic layer(s). The improvement in light-extraction efficiency leads to an increase in external quantum efficiency.

The OLED of the invention may be of a so-called top emission type, in which light is emitted from the anode side of the device.

The substrate that can be used in the OLED includes, but is not limited to, inorganic materials, such as yttrium-stabilized zirconia and glass; and polymers, such as polyesters (e.g., polyethylene terephthalate, polybutylene terephthalate, and polyethylene naphthalate), polyethylene, polycarbonate, polyether sulfone, polyarylate, allyl diglycol carbonate, polyimide, polycycloolefins, norbornene resins, poly(chlorotrifluoroethylene), Teflon, and tetrafluoroethylene-ethylene copolymers.

The OLED of the present invention is suited for use in the fields of display devices, displays, backlights, electrophotography, light sources for illumination, recording, exposure, and reading, signs or signboards, interior decorations, optical communications, and so

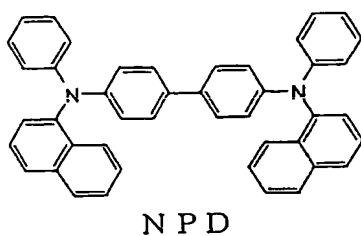
rate of 0.4 nm/sec, 0.1 nm/sec, and 0.03 nm/sec,
respectively, to a total deposition thickness of 20 nm.
BALq followed by Alq were vacuum deposited thereon to a
thickness of 10 nm and 40 nm, respectively. A pattern
5 mask (having a pattern giving a light-emitting area of
2 mm by 2 mm) was put on the thus formed organic thin
film, and lithium fluoride was vacuum deposited to a
thickness of 5 nm, and aluminum was then vacuum deposited
to a thickness of about 500 nm to form a cathode. The
10 resulting stack of layers was then sealed. The resulting
EL device was given a sample number 101. The emission
wavelength of the device was 648 nm.

Another comparative EL device, designated sample
102, was prepared in the same manner as for sample 101,
15 except for replacing PtOEP with I-1 ($T_1=49$ kcal/mol) as a
luminescent material. The resulting EL device had an
emission wavelength of 620 nm.

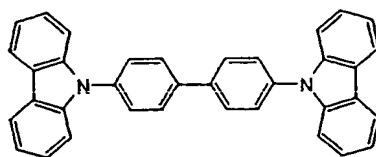
EXAMPLE

20 After an α -NPD layer was formed in the same manner
as in Comparative Example, the first host, second host,
and luminescent material shown in Table 1 below were
vacuum co-deposited on the α -NPD layer at a deposition
rate of 0.4 nm/sec, 0.1 nm/sec, and 0.03 nm/sec,
25 respectively, to a total deposition thickness of 20 nm to

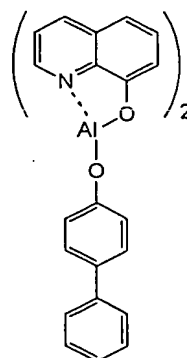
form a light emitting layer. The electron transporting material shown in Table 1 was vacuum deposited thereon to a thickness of 50 nm. A cathode was formed, followed by sealing in the same manner as in Comparative Example to
5 prepare an EL device (designated sample Nos. 103 to 107). The emission wavelength of sample 103 was 620 nm.



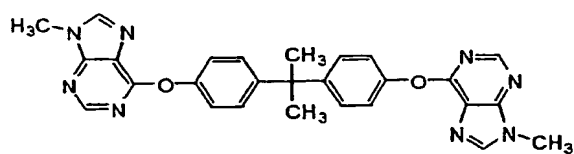
NPD



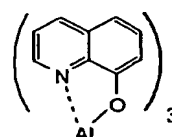
CBP



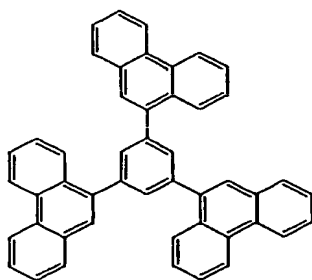
BAiq



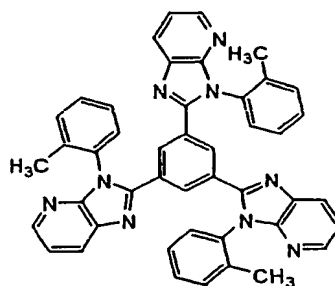
H-2



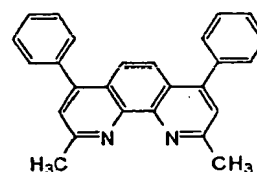
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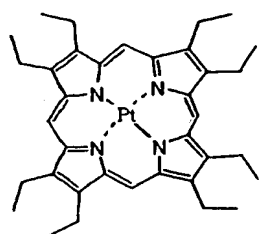
H-3



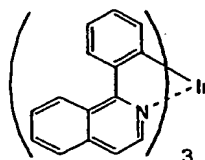
H-1
E-1



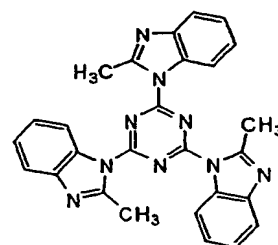
BCP



PtOEP



I-1



E-2

The OLEDs prepared were evaluated as follows. A constant direct current was applied to the device by use of Source-Measure Unit Model 2400 supplied by Toyo Corp. to cause the device to emit light. The luminance of the light was measured with a luminance meter BM-8 supplied by Topcon to obtain a luminescence efficiency. The emission wavelength was measured with Spectral Analyzer PMA-11 supplied by Hamamatsu Photonics K.K. The results of evaluation are shown in Table 1.

10

TABLE 1

Sam- ple No.	1st Host (IP; eV)	2nd Host (IP; eV)	Lumine- scent Materia l	Electron Transpor t Material	Externa l Quantum Effi- ciency	Remark
101	NPD (5.4)	BAIq (5.8)	PtOEP	BAIq/Alq	4.1%	comparison
102	NPD (5.4)	BAIq (5.8)	I-1	BAIq/Alq	5.2%	comparison
103	CBP (6.0)	BAIq (5.8)	I-1	BAIq/Alq	6.5%	invention
104	CBP (6.0)	BCP (>6.3)	I-1	BCP/Alq	7.1%	invention
105	CBP (6.0)	H-1 (>6.3)	I-1	E-1	9.3%	invention
106	CBP (6.0)	H-2 (5.8)	I-1	E-1	7.8%	invention
107	H-3 (5.9)	H-1 (>6.3)	I-1	E-2	8.2%	invention

Compared with samples 101 and 102 in which a compound used as a hole transporting material is also used as a host, the devices of the present invention (samples 103 to 107) using host materials whose ionization potentials (IP) are greater than that of the hole transporting material exhibit satisfactory luminescence efficiency and endurance. The devices of the invention in which all the host materials in the light emitting layer are non-complex compounds (samples 104 to 107) reach higher luminescence efficiency than sample 103 using a metal complex host material. Those in which a heterocyclic compound having at least two hetero atoms per ring is used as a host material (samples 105 to 107) are particularly superior in luminescence efficiency. Moreover, the OLED of the present invention has a long endurance. Thus, the present invention realizes a triplet luminescent device excellent in luminescence efficiency, color purity (particularly blue color purity), endurance, and aging characteristics, and besides, the device of the invention is suited to industrial production, involving no such complicated operation for vacuum deposition as required in the production of the devices of JP-A-2002-313584 and JP-A-2002-313585.